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BUMPER FILLER International HX520 W/Center Bumper Cutout INSTALLATION INSTRUCTIONS:

- 1. Peel the protective plastic around the bolt holes & from both of the brackets.
- 2. Loosen the four bolts used to mount the forward sensor inside the bumper cutout.
- 3. Slide the bumper filler brackets behind the sensor mount and retighten the bolts enough to hold the brackets in place but still allow for some adjustment.
- 4. Hold the filler panel in place against the brackets to ensure that the nutserts are aligned with the slots in the panel.
- 5. Set the filler panel aside and finish tightening the bolts loosened in Step. 2.
- 6. Install the filler panel using the supplied 1/4-20 truss head screws. It's recommended to use a small amount of silicone (not supplied) between the filler panel and the brackets to eliminate potential rattles.
- 7. Peel the remaining protective plastic and wipe the panel with a soft cloth and glass cleaner as needed.

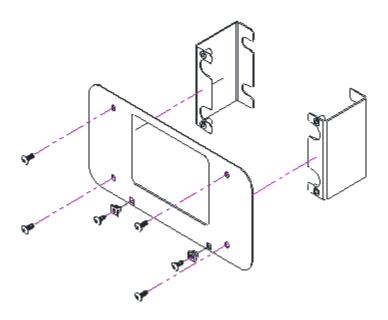


Fig. 1: Bumper Filler Panel Components