

## TRANSITION PANEL 2022+ KENWORTH NEXT GEN T680

### INSTALLATION INSTRUCTIONS:

1. Peel the plastic film from the flanges but not from the face of the panel.
2. Remove the OEM transition panel.
3. **OPTIONAL:** The OEM panel can be modified to improve the fitment of the transition panels. Slot the rear mounting hole approximately 1/8" towards the outside face of the panel and cut two reliefs along the inside edge of the panel to clearance for existing body rivets (See Fig. 1). This is 100% optional but will improve the appearance of the final install. If the OEM sleeper panels are remaining on the truck, their mounting holes may need to be slotted as well to allow the OEM transition panel to sit further back.



Fig 1: OEM Panel Modifications (Mid Roof – Passenger Side Shown)



Fig 2: Chamfer Needed for OEM Mid Roof Panels

4. Hook the new transition panel onto the OEM panel.
5. For mid roof trucks ONLY:
  - a. Mark the OEM panel on either side of the hook and set the transition panel aside.
  - b. Use a knife or similar to chamfer the edge of the panel as shown in Fig. 2.
  - c. Hook the transition panel back onto the OEM panel.
6. Install the OEM panel back onto the truck. Align the rear of the transition panel with the rear edge of the OEM panel.
7. Reinstall the OEM fasteners but do not fully tighten them yet. If you completed Step 4 then you will be able to position the transition panel so that it is flush with the body of the truck. If you skipped Step 4 then the transition panel will sit slightly away from the body due to the OEM panel.
8. Fasten the transition panel to the cab and sleeper panels using the 10-32 hardware supplied with the respective panels.
9. Finish tightening the OEM fasteners for the OEM panel.
10. Peel the plastic film and clean with glass cleaner and a soft cloth as needed.