

MID HOOD CAB PANEL 2022+ KENWORTH NEXT GEN T680

INSTALLATION INSTRUCTIONS:

NOTE: If the cab panels are blank then Steps 6 and 8 will be skipped.

NOTE: If the cab panels have 3/4" round lights, read Step 12 FIRST.

1. Peel the plastic film from the flanges but not from the face of the panel.
2. Remove the OEM rocker panel.
 - a. Remove the cowl panel. There are two bolts inside the door and two underneath the hood.
 - b. Remove the rocker panel. There are four bolts inside the door and one that was behind the cowl panel.
3. Drill a 9/32" hole 40 13/16" from the rear edge of the rocker panel and 2 7/8" from the bottom of the rocker panel for the 1/4" stud to pass through as shown in Fig. 1.

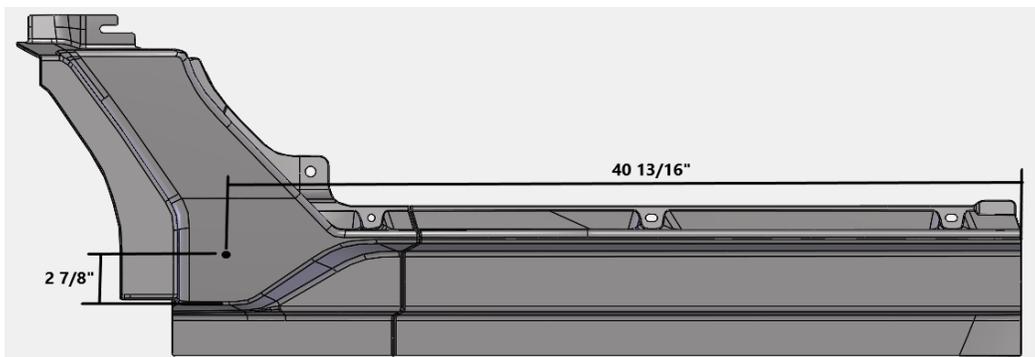


Fig. 1 – Reference for Step 3 (Driver Side Shown)

4. Hold the cab panel in position against the rocker panel and mark the location of the three mounting holes. If needed, the hole drilled in Step 3 can be oversized to allow for adjustment. An oversized zinc washer is provided to allow for this.
 - a. On the driver side, the rear of the cab panel should be flush with the rear edge of the rocker panel.
 - b. On the passenger side, the rear edge of the cab panel should be 1/16" past the rear edge of the rocker panel.
5. Drill 9/32" holes in the marked locations.
6. Drill an additional hole approximately halfway between the two forwardmost mounting holes for the wiring to run through. A 3/4" step bit works well for this.
7. Place a nylon flat washer AND a 1/8" nylon spacer on the stud and then install the cab panel using the supplied 1/4" hardware, with the locknuts on the inside of the rocker panel. Use the zinc washer for the stud.
8. Pull the male bullet plugs through the hole drilled in Step 6 and then connect the supplied harness end to it.
9. Reinstall the rocker panel.
10. The supplied 10-32 hardware will be used to secure the transition panel to the cab panel when it is installed.

11. Peel the plastic film and clean with glass cleaner and a soft cloth as needed.
12. If the cab panel has ¾" round lights ONLY:
 - a. The forwardmost light will not be installed as a hole will need to be drilled in the rocker panel for this light.
 - b. Complete Steps 1-4.
 - c. Mark the location of the forwardmost light and drill a clearance hole for the light. A 7/8" or 1" hole is recommended for this.
 - d. Complete Steps 5-6.
 - e. Install the light into the cab panel and then proceed to install the cab panel by following Step 7.
 - f. Pull the male and female bullet plugs through the hole drilled in Step 6. Connect the ¾" round light to the female bullet plugs and the supplied harness end to the male bullet plugs.
 - g. Complete Steps 9-11.