

STAINLESS STEEL ACCESSORIES

FRONT GRILL SURROUND, MACK PINNACLE '21+ NEW STYLE GRILLE

INSTALLATION INSTRUCTIONS

1. Mark outside edge(s) of grille onto the front of the truck using masking tape.
2. Loosen bolts from front grill enough to slide the tabs from the top section in behind.
3. Peel plastic from around bolt holes and temporarily attach brackets to the top section. Leave loose enough for adjustments.
4. Place the top section of surround behind front grille and center. This can be done by measuring out from the edge of the grille to the edge of the surround top section.
5. Retighten top bolts of front grille.
6. Ensuring the brackets are sitting properly against hood, mark hole locations.
7. Loosen bolts from the front grille and remove top section of surround first, then the front grille.
8. Drill the marked bracket locations with a 9/32" drill bit. **NOTE: This is a double layer!**
9. Remove brackets from the top section of the surround and attach to hood using the 2" long bolts, washers, locknuts. Leave loose enough for adjustment.
10. Attach top section of surround to brackets leaving fasteners loose enough for final adjustments.
11. Attach sides of surround under the top section, peeling protective plastic from overlap area. Hardware installed should allow for final adjustments.
12. Ensuring the sides of surround won't interfere with the replacement of front grill when reinstalled and both sides are in line across the bottom, mark the bottom holes locations.
13. Drill bottom marked hole location with a 7/32" drill bit. Install 1" long fastener, washer, locknuts. Leave loose enough for final adjustments.
14. Peel protective plastic from along the sides and top tabs where the front grille will overlap the surround.
15. Open hood and tighten bottom bolts from surround sides and the brackets to the hood. **NOTE: over tightening brackets to hood can cause damage due to collapsing the double layer.**
16. Reinstall front grille and tighten bolts.
17. Tighten remaining fasteners of surround to brackets and sides followed by removal of protective plastic.