

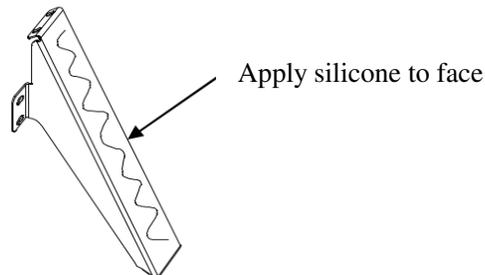
# BOLTLESS SUNVISOR

## PETERBILT STANDARD CAB '02+

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### *Installation Procedure:*

1. Remove the factory visor, saving the end bolts for use with the new visor.
2. Drill out the rivets on the existing brackets first, using a 1/8" drill bit, followed by a 1/4" drill bit.
3. Drill out each rivet hole using a 25/64" drill bit and install the supplied 1/4-20 nutserts into each hole. The long inserts are for the holes closest to the windshield, short nutserts for the high side holes.
4. Remove plastic film from hem and top flange of visor panel.
5. Assemble the visor halves, lights and harness' to the visor and secure the harness down with the supplied wire clips.
6. The new stainless steel brackets are marked according to where they go, their positions are as follows  
DOB – Driver Outer Bracket  
POB – Passenger Outer bracket  
DIB – Driver Inner Bracket  
PIB – Passenger Inner Bracket
7. Install nutserts. The longer inserts install closest to the windshield and shorter ones across the high side. Apply a generous amount of silicone into each nutsert in the roof to create a watertight seal as well as the inserts for the end bolts



8. Using the supplied 1/4-20 x 1" hex head bolts, washers and lockwashers, loosely install the brackets to the roof.
9. Apply supplied silicone generously to the face of the brackets along the face where the visor will be in contact with them, as shown in the below picture.
10. A hole must be drilled through the roof behind the brackets, large enough for the wires to pass through.
11. Loosely attach the assembled visor to the roof.
12. Fasten the ends of the sunvisor into the side of the cab with fasteners set aside in step 1.
13. Run the visor wiring through the roof and seal with silicone. A grommet is recommended, but not supplied. Removal of the headliner may be required, if wiring is not accessible through the storage shelf inserts in the upper console.
14. Make any final adjustments to the position of the visor and tighten all fasteners.
15. Remove the protective plastic and clean with glass cleaner, if necessary.