

## **Stainless Steel Accessories**

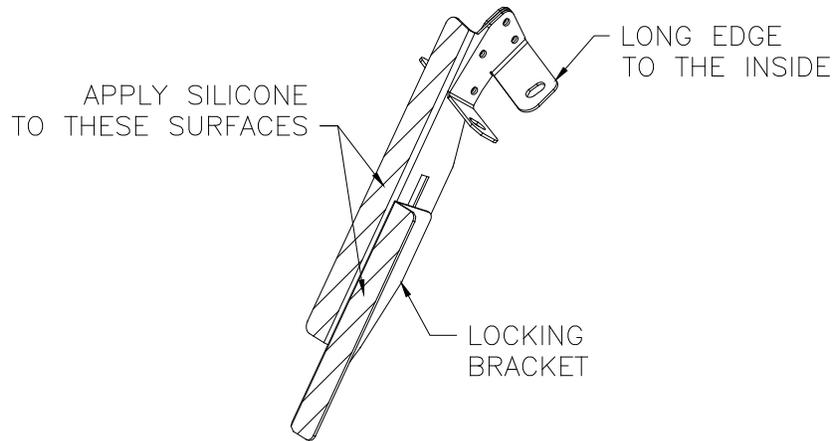
# **SUNVISOR NGP KENWORTH/PETERBILT FACTORY REPLACEMENT**

### **INSTALLATION INSTRUCTIONS**

#### ***READ ALL INSTRUCTIONS BEFORE PROCEEDING***

1. Remove the factory sunvisor.
2. Remove the front two nuts from the brackets installed on the roof. The outside brackets will not be used in this installation and can be removed or left alone. They will not be visible after installation.
3. Install the mounting brackets to the roof, picking up off the existing studs and using the supplied 1/4-20 x 1" hex head bolts, washers and locknuts.
4. Attach the locking brackets to the outside brackets using the supplied 1/4-20x3/4" carriage bolts, washers and locknuts. Do not tighten. Only tighten one of the bolts temporarily enough to keep the assembly from moving. The brackets need to be pushed together to make them as short as possible, to allow for visor installation.
5. Peel and remove the plastic from the hemmed over edges and the center bend on the sunvisor halves.
6. Apply a 3" wide section of masking tape above the door on each side, to prevent the sunvisor from scratching the roof, during test-fit.
7. Place the sunvisor halves on the outside brackets and slide into the notches of the visor. The center bends will fit in between the center bracket halves. Place two of the supplied 1/4-20x3/4" hex bolts through the center bracket holes to align the visor.
8. Using a pen, mark the outside sunvisor mounting holes onto the taped off section of roof.
9. Remove the visor halves and set aside.
10. The mounting holes need to be drilled at a maximum of 3/4" away from the edge of the roof, or installation will be extremely difficult. Drill the marked out locations using a 1/8" drill bit, then a 3/8" bit.
11. Apply a generous amount of silicone to the mounting surface of the outside brackets, as shown in picture.

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12. Re-install the sunvisor halves by hooking the outside bracket in the sunvisor notches, then fit between the center bracket halves. Extend the locking bracket into the lower notch and tighten the carriage bolts. Install the  $\frac{1}{4}$ -20x $\frac{3}{4}$ " hex bolts, washers and locknuts through the center bracket and sunvisor halves.
13. Pull the door seal down from above the door. Place a standard  $\frac{1}{4}$ -20 nut in an open-end wrench and hold inside the door seal groove adjacent to the drilled hole and attach the visor ends using the supplied  $\frac{1}{4}$ -20x $\frac{3}{4}$ " hex bolt, lockwasher and flatwasher. Re-install door seal.
14. Peel plastic from visor and clean with glass cleaner, if necessary.