

## Stainless Steel Accessories

# BOLTLESS STAINLESS STEEL VISOR STANDARD CAB, '87 & UP

### INSTALLATION INSTRUCTIONS

1. Remove factory visor, saving end bolts for use with new visor.
2. Drill out rivets on existing brackets first, using a 1/8" drill bit, followed by a 1/4" drill bit.
3. In the interior, remove both storage shelf inserts located on the upper console (4 screws in each).
4. Attach slide locking brackets onto the cab brackets leaving hardware loose for later tightening once secured under visor hem.
5. Ensure that brackets fit effortlessly into the notches in hems on visor panels.
6. Apply a generous amount of silicone caulking to the roof holes. Then attach the new brackets to the old bracket locations using the supplied 1/4" x 1" bolts (with flat washers under heads) in their respective positions.
7. The new stainless steel brackets are marked according to where they go, their positions are as follows:
  - D - Driver side bracket.
  - P - Passenger side bracket.
  - CD - Centre bracket, driver side.
  - CP - Center bracket, passenger side.
  - LD - Locking bracket, driver side.
  - LP - Locking bracket, passenger side.
8. Apply supplied silicone generously to brackets along the face where the visor will be resting as shown in Figure 1.

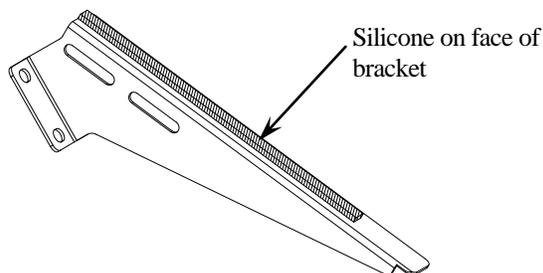


Figure 1

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9. Remove plastic film from hem and flange of visor panel.
10. Slide visor panel onto brackets at bottom ensuring that the brackets are in the notches of the hem.
11. Loosely install end bolts.
12. Install hardware for centre brackets ensuring that the visor flange is pinched between the driver and passenger side center brackets. Leave hardware loose for later adjustment.
13. Ensuring that the brackets are properly seated in the notches along the bottom hem of the visor, push locking bracket as far as possible into notches on top hem and tighten the hardware for the locking bracket.
14. Once placement and alignment of the visor has been achieved, tighten centre brackets to cab and all hardware along pinch point.
15. Tighten remaining cab brackets.
16. Remembering to peel the plastic from under the bolt heads, tighten end bolts.
17. Remove the remaining protective film.
18. If necessary, clean new visor with glass cleaner and a soft cloth.