

STAINLESS STEEL ACCESSORIES

INTERNATIONAL HX520 2022+ FENDER GUARDS

INSTALLATION INSTRUCTIONS

1. Peel the plastic away from the bolt holes and use tape or silicone to hold the nylon washer in place behind the lower middle hole (Fig. 1)

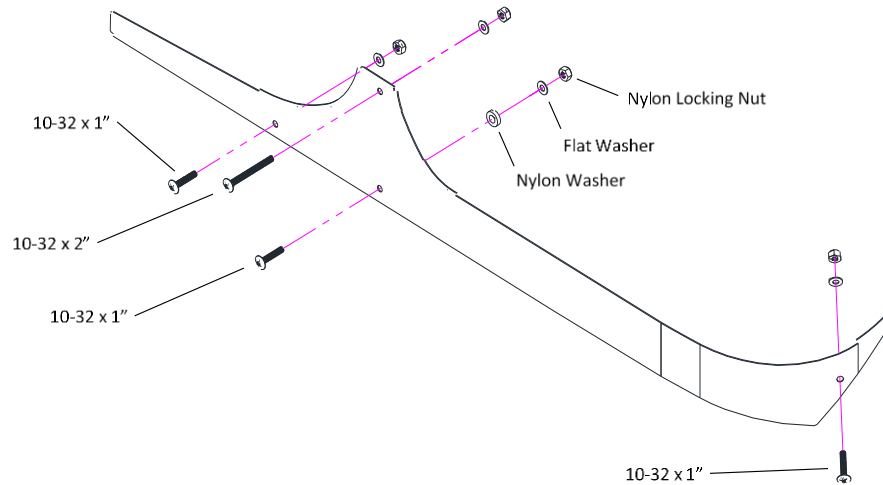


Fig. 1

2. The grille surround may need to be loosened off in order to easily slide the fender guard behind it. If this is the case then proceed with Step 3, otherwise continue to Step 4.
3. Open the hood and loosen off the two nuts shown in (Fig. 2) until you can easily slide the fender guard behind the grille surround. Note that (Fig. 2) is showing the inside of the hood on the driver side.

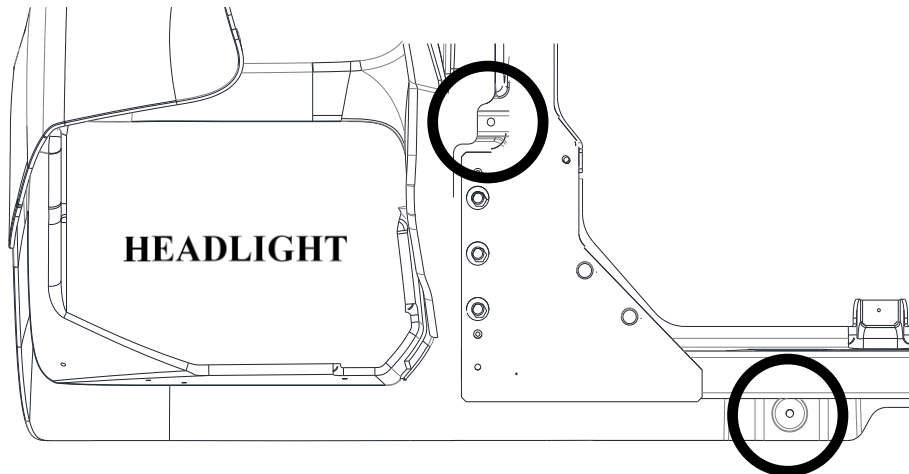


Fig. 2

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4. Position the fender guard against the truck so that it is tucked underneath the grille surround and is evenly spaced away from the headlight bezel. When properly positioned the bottom edge of the fender guard will be flush with the bottom of the hood all the way along. You may need to push the curved end so that it sits tight against the hood.
5. Mark the two middle holes and then remove the panel and drill two 7/32" holes. Ensure the upper hole is drilled through both layers of the hood.
6. Use the supplied alcohol wipes to thoroughly clean the hood below the headlight and also where the bottom of the hood meets the grille surround and allow it to dry.
7. Peel just enough of the red backing tape from both pieces of 3M tape to stick out the bottom of the fender guard. Use a small piece of tape to hold the red backing tape to the front of the part.
8. Install the fender guard using the hardware as shown in (Fig. 1) and snug but do not fully tighten. Take care to avoid pressing the 3M tape against the hood during this.
9. Ensure the panel is still in the desired position and then fully peel both pieces of 3M tape and press to ensure adhesion.
10. Use the holes in the fender guard as a guide to drill two more 7/32" holes. Drill through the rubber flap as well behind the outside hole to allow space for the hardware.
11. Install the remaining hardware as shown in (Fig. 1) and tighten all hardware.
12. Peel the plastic coating off of the fender guard and clean with glass cleaner if necessary.
13. The grill surround can now be tightened back down if it was loosened in Step 3.