

## STAINLESS STEEL ACCESSORIES

### PASSENGER SIDE UPPER EXHAUST MOUNT BRACKET HX620

#### INSTALLATION INSTRUCTIONS

1. Inspect existing brackets on truck to confirm replacement brackets are the same design
2. Peel back plastic covering from new parts in the area underneath where the fasteners will sit
3. Reminder to take care to retain all fasteners that will be removed and put into small box or bin
4. Remove existing passenger side exhaust shield  
\*\*\*upper brackets may require 2 people\*\*\*
5. Remove the nuts that secure the rubber dampener pucks to the cab bracket
6. Take care to ensure that the vertical exhaust pipe remains secure after disconnecting tie down/secure stack if necessary.
7. Loosen the existing exhaust clamp from around the exhaust stacks so it can turn
8. Lift and turn counter clockwise the clamp w/rubber pucks so as to clear the bolt on cab bracket
9. Remove the existing bracket from the face of cab, reuse existing rubber gasket
10. Install the new ss bracket assembly, leave slightly loose for adjustment, reuse the existing rubber gasket and install between cab and bracket
11. Lift and turn clockwise the exhaust clamp w/rubber pucks and fit pucks onto new ss fasteners as shown in diagram
12. Carefully tighten down the rubber pucks
13. Finish tightening the 4 bolts on cab bracket
14. Finally tighten back up the exhaust clamp in position
15. Remove plastic covering from new brackets
16. Check to make sure all parts are tight/secure

