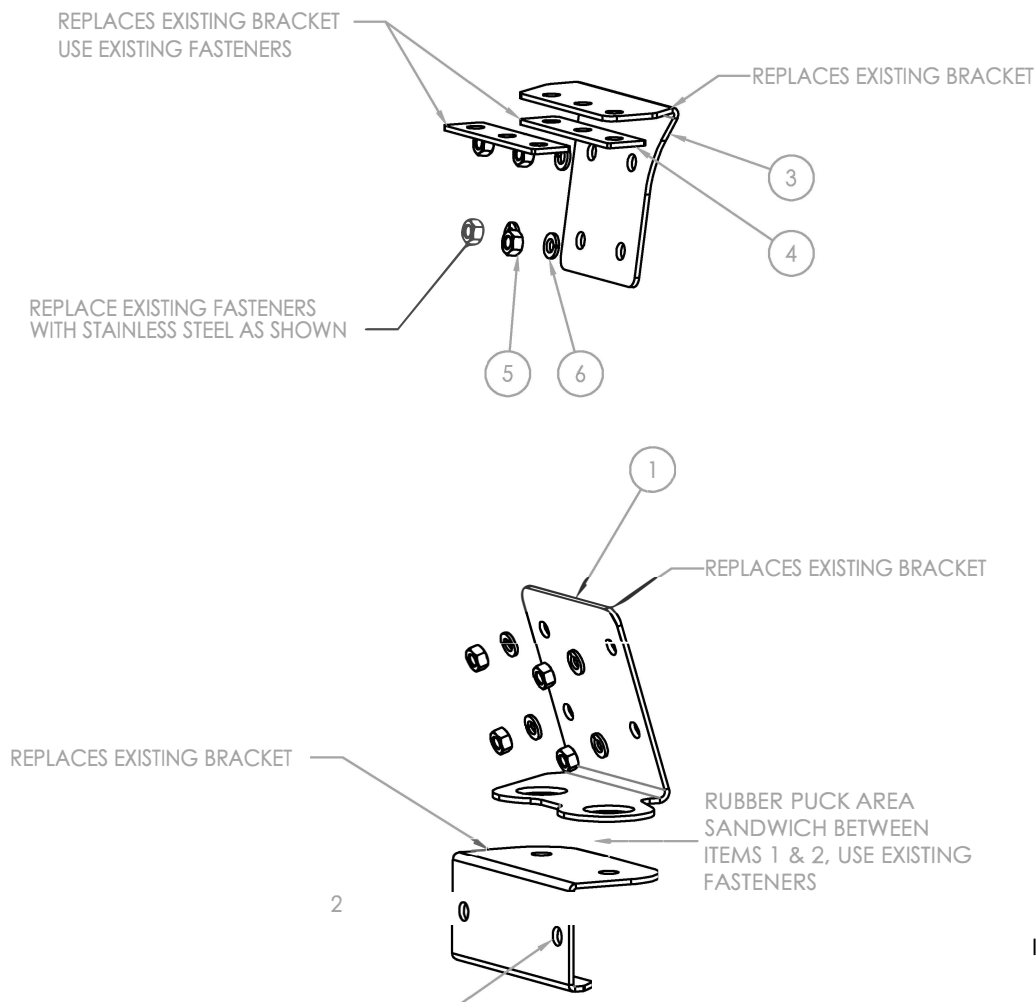


INSTALLATION INSTRUCTIONS:



- 1: INSPECT EXISTING BRACKETS ON TRUCK TO CONFIRM REPLACEMENT BRACKETS ARE OF SAME DESIGN
- 2: PEEL BACK PLASTIC COVERING FROM NEW PARTS IN THE AREA UNDERNEATH WHERE THE FASTENERS WILL SIT
- 3: REMINDER TO TAKE CARE TO RETAIN ALL FASTENERS THAT WILL BE REMOVED AND PUT INTO SMALL BOX OR BIN
- 4: REMOVE EXISTING DRIVER SIDE EXHAUST SHIELD

LOWER BRACKETS

- 5: STARTING WITH THE LOWER BRACKETS, REMOVE EXISTING RUBBER PUCK DAMPENERS
- 6: TAKE CARE TO ENSURE THAT VERTICAL EXHAUST PIPE REMAINS SECURE AFTER DISCONNECTING
- 7: REMOVE THE EXISTING EXHAUST CLAMP BRACKET ITEM 2 ATTACHED TO THE VERTICAL EXHAUST STACK
- 8: REMOVE THE EXISTING BRACKET ITEM 1 FROM THE FACE OF CAB, REUSE EXISTING RUBBER GASKET
- 9: INSTALL NEW SS BRACKET ITEM 1 WITH NEW SS FASTENERS, REUSE THE EXISTING RUBBER GASKET AND INSTALL BETWEEN CAB AND BRACKET
- 10: INSTALL NEW ITEM 2 LOOSELY ONTO VERTICAL EXHAUST PIPE IN SAME PREVIOUS LOCATION USING EXISTING CLAMP AND FASTENERS
- 11: SECURE NEW ITEM 2 ONTO ITEM 1 USING EXISTING RUBBER PUCKS & FASTENERS
- 12: FINALLY TIGHTEN ITEM 2 ONTO EXHAUST STACK

UPPER BRACKETS

- 13: REMOVE FASTENERS AND ITEM 4 FROM UNDER EXISTING ITEM 3 AND RUBBER DAMPENER FLAP
- 14: AGAIN CHECK TO ENSURE VERTICAL EXHAUST PIPE REMAINS SECURE AFTER REMOVING THESE ITEMS
- 15: REMOVE OLD ITEM 3 FROM CAB FACE
- 16: INSTALL NEW SS ITEM 3 USING NEW SS FASTENERS, INSTALL OLD GASKET BETWEEN CAB AND BRACKET
- 17: USING THE NEW SS ITEM 4, SECURE THE EXHAUST STACK/RUBBER FLAP BACK ONTO THE NEWLY ATTACHED ITEM 3, USING EXISTING HARDWARE
- 18: REPLACE THE 2ND OLD ITEM 4 ATTACHED TO THE EXHAUST STACK/RUBBER FLAP WITH NEW SS ITEM 4 USING EXISTING FASTENERS.
- 19: CHECK THAT ALL FASTENERS ARE TIGHT AND SECURE IN BOTH TOP AND BOTTOM LOCATIONS
- 20: REINSTALL EXHAUST SHIELD

| | | | |
|------|---------------|-----|--|
| 6 | 5/16SSLW | 8 | 5/16" STAINLESS STEEL LOCKWASHER |
| 5 | M8X1.25-SS-HN | 8 | M8x1.25 STAINLESS STEEL HEX NUT |
| 4 | INT392WP | 2 | WASHER PLATE DS UPPER EXHAUST MOUNT BRACKET INTL HX620 |
| 3 | INT392U | 1 | DRIVER SIDE UPPER EXHAUST MOUNT BRACKET INTL HX620 |
| 2 | INT392EC | 1 | EXHAUST CLAMP BRACKET DS LOWER INTL HX620 |
| 1 | INT392L | 1 | DRIVER SIDE LOWER EXHAUST MOUNT BRACKET INTL HX620 |
| ITEM | PART No. | QTY | DESCRIPTION |

USE EXISTING CLAMP & FASTENERS TO INSTALL