

Stainless Steel Accessories

5700XE Air Dam

INSTALLATION INSTRUCTIONS

1. Loosen 2 bolts under bumper that correspond with the two notches from the center panel section of Air Dam.
2. Slide center panel section of Air Dam under the bolt/washer, and lightly secure in place.
3. Ensure center panel is in desired position. Tighten bolts.
4. Hold middle section in place and mark the four mounting hole locations. One on either side of the notched mounting hole location.
5. Loosen two bolts and remove center section of Air Dam.
6. Peel protective plastic from across the top flange of the Air Dam where the Air Dam makes contact with the underside of bumper.
7. Drill marked hole locations with a 9/32" drill.
8. Slide Air Dam back under bolts for notched location and install supplied 1/4" hardware.
9. Working from the center out; drill 1/8" holes in the (3) locations of the outer section of the Air Dam and install #14 screw in the first two locations.
10. Outer most hole location will need to be drilled 9/32".
11. Hold in place and mark five bolt hole locations of passenger & driver Air Dam ends, ensuring ends are in desired location and match bumper profile. Check that ends are butted up against center section of the Air Dam.
12. Remove bumper winglets. 3 torx fasteners along wheel well curve and 2 underside.
13. Install 1/4" hardware for the outer holes from the center Air Dam section.
14. Drill marked hole locations 7/32" from bumper winglets.
15. Remove protective plastic from the Air Dam ends where they will contact underside of winglets and where the ends butt against center section of Air Dam.
16. Install 4 of 10-32x3/4" fasteners.
17. Reinstall winglets and drill and install last 10-32X1" fasteners.
18. Join ends of Air Dam with supplied 1/4"-20X5/8" hex head bolts to center section of Air Dam once aligned in desired location.
19. Peel protective plastic and wipe with soft cloth and glass cleaner if necessary.