

## Stainless Steel Accessories

# 3 PIECE CENTER FAIRING TRIM – 600 SERIES, 780 MODEL

### INSTALLATION INSTRUCTIONS

*(Refer to attached drawing for guidance)*

1. Remove the two outer bolts from the top front steps, and loosen inner bolts.
2. Remove both top and bottom steps from the rear fairings.
3. Remove the front fairing, followed by both the center and rear fairings.
4. Place each of the stainless trim panels in their proper positions (on the fairings), and mark the screw holes and light holes (if applicable) on to the painted surface using an ink marker.
5. Use a 1/8" drill bit to drill through the fairings in the light screw hole locations, a 7/32" drill bit in the screw hole locations, and a 1-1/16" or 1-1/8" hole saw to drill through the light hole areas (if applicable).
6. Peel away the plastic coating in the screw hole areas, and attach the panels on to the fairings using the supplied hardware. (10-32 Truss head screws, washers, and nuts).
7. If the kit includes lights, install them on the panels using the supplied #8 screws. Use the supplied wire clips on the backside of the fairings to secure the wires, make sure to avoid any obstructions when the fairings are re-installed on the truck.
8. Install the rear fairing, leaving the bolts loose to allow for adjustment.
9. Install center fairing making sure that the bottom of the fairing is properly seated in the bottom channel. Make necessary adjustments to the rear fairing until both rear and center fairings are properly lined up with all the tabs.
10. Install front fairing and securely tighten all fasteners.
11. Make sure all wire harness connections are secure, and loose wires are tied appropriately.
12. The 10' long extension harness should be run through the firewall and wired into an accessory switch on the dash.
13. Peel off remaining protective plastic and clean with glass cleaner as necessary.

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