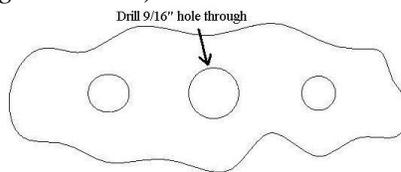


## Stainless Steel Accessories

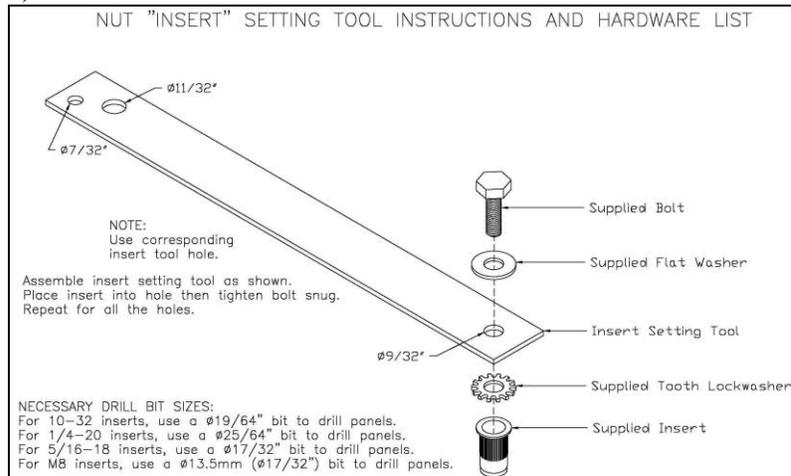
### 2006 VN-880 SERIES CAB AND SLEEPER SKIRT

#### INSTALLATION INSTRUCTIONS

1. Remove steps.
2. Remove two piece plastic skirting from under cab and bunk. Set bolts aside for later use on the new skirts. These bolts are used wherever a M8 insert is used.
3. Remove engine heater and cab power receptacles for later use in new skirting.
4. Starting at the back of the bunk, drill a 9/16" hole through the existing 1/2" centre hole located in the first 5 groups of holes. (see diagram below)



5. Using the supplied insert setting tool, install supplied M8 inserts into the new 9/16" holes. (see diagram below)



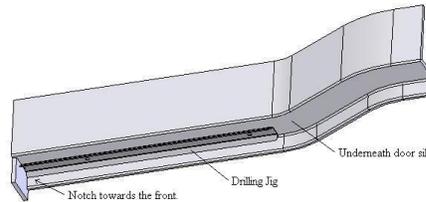
- 6.
7. Remove protective plastic from the bent tabs on the top and back of the new skirt. Secure skirt to the bunk, making sure to position it to the back of the truck, as far as possible. Open hood. Holding the front cab skirt into position, use a pen to transfer the two front mounting hole locations. (for lighted skirts, also transfer the light mounting holes and large center hole). Drill each mounting hole location marked to 3/16".  
**\*\*\*LIGHTED KITS → Use a 1-1/16" hole saw to cut out the light hole into the OEM fiberglass.\*\*\***
8. Using supplied insert setting tool, install supplied 10/32 inserts into the rear holes of the front skirt. (see diagram for step 5)
9. Clean the area with glass cleaner or rubbing alcohol; dry the surface with a dry cloth or paper towel.

10. Remove the backing off the two way tape and attach the front of the cab skirt to the truck using two of the supplied 10/32 x 1/2" Phillips bolts, #10 flat washers and 10/32 locknuts.

**Lighted Models: Use #8 hardware to install the light into the panel and secure the skirt to the truck.**

11. Apply a strip of 2" masking tape underneath the door sill, where the top of the middle skirt will mate with the cab. This will allow you to mark the location of the required holes.

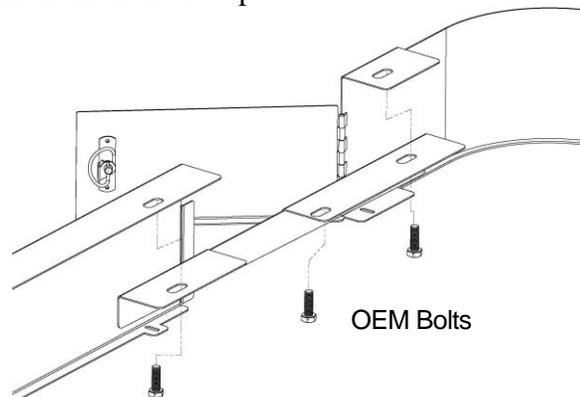
12. Using the supplied Cab Skirt Drilling Jig, transfer the two mounting hole locations to the previously applied masking tape. The notch on the drilling jig must point towards the front of the truck. See diagram below.



13. Drill 9/16" holes in the marked locations and install supplied M8 inserts. (refer to diagram in step 5)

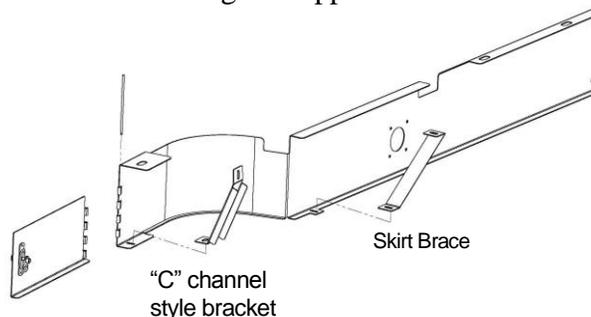
14. Peel back the protective plastic from the skirt's top mounting surface before bolting it to the bottom of the door sill. The skirt picks up on one existing threaded hole underneath the bunk sill.

15. Remove the last bolt towards the fuel door which mounts the rear skirt to the bunk. Install skirt connector bracket (after peeling its protective coating off) as shown below while leaving all 3 bolts loose to allow for adjustment in the next step.

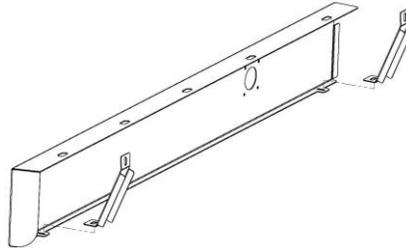


16. Adjust the position of the middle cab skirt as necessary, so that the fuel door matches properly with the rear skirt. Tighten middle cab skirt bolts as required to fix the skirt in this position.

17. Attach the brackets ("C" channel style) to the skirts on either side of the fuel door using the #10 hardware. Use a  $\phi 9/32$ " drill bit to drill the pilot holes in the bunk's stiffening rail, then secure the brackets to the underside of the bunk using the supplied #10 hardware.

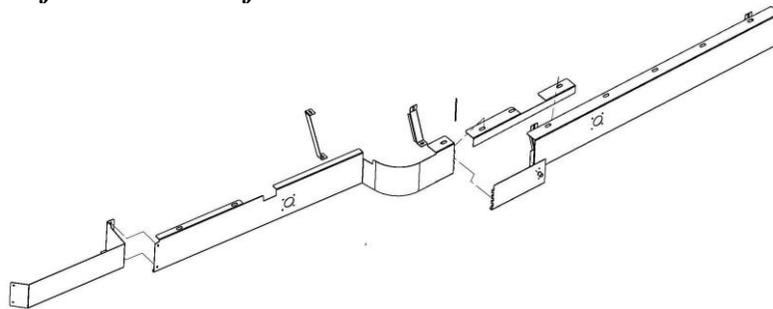


18. Attach the skirt brace to the skirt. Using a pen, mark the mounting hole location underneath the truck's cab. Remove skirt brace and drill 3/16" hole in the previously marked location. Re-install the brace, attaching it to the underside of the cab using the supplied #14 Hex head self tapping screw.
19. Install the remaining braces for the rear skirts by attaching them to the respective skirt tabs using supplied 1/4-20 x 3/4" Phillips truss bolts, 1/4" flat washer and 1/4-20 locknuts. The top of the braces fasten to the cab and bunk using the same technique as instruction #16 (some minor manual bending of the brace tabs may be necessary for a proper fit)

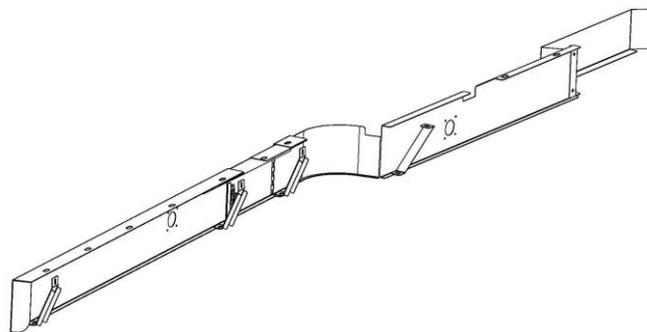


20. Remove the 3 bolts on the back edge of the plastic cowl. Hold new cowl in place and transfer the 4 side (square) hole locations to the truck using a pen.  
**\*\*\*Lighted Models : Also transfer the location of the light holes to the OEM panel.\*\*\***
21. Drill 9/32" holes in the marked locations for the cowl mounting bolts. Using a 1-1/16" hole saw, cut out the required holes for the lights if applicable. Use a 3/16" bit to drill out the light mounting holes marked in the above step.
22. Install cowl panel using supplied 1/4" carriage bolts, 1/4" flat washers and 1/4" locknuts. The back of the cowl attaches using the 3 stock bolts removed in step 18.
23. Install supplied lights and wiring harnesses. The harness should be run through the firewall and wired into an accessory switch in the dash. Re-install engine heater and cab power receptacles in the new skirting. Re-install steps.

***Refer to diagrams below for additional information***



**Figure 1 - Exploded View of Skirt Package**



**Figure 2 - Rear View of Full Driver's Side Assembly (Passenger Side is Mirror)**