

STAINLESS STEEL ACCESSORIES

BOLTLESS BOWTIE SUNVISOR

INSTALLATION INSTRUCTIONS

1. Remove existing OEM stainless steel sunvisor, saving end bolts for later use in new visor.
2. Drill out rivets of the OEM brackets. It is recommended to use a 1/8" drill bit, followed by a 1/4" drill bit.
3. In the interior, remove the access panel under the center of the upper console to gain access to the bracket bolting areas.

NOTE: In some cases the stereo will have to be removed as well.

4. The new stainless steel brackets are marked according to where they go. Their positions are as follows:

SP	–	Slide lock bracket, Passenger side
SD	–	Slide lock bracket, Driver side
CP	–	Center bracket, Passenger side
CD	–	Center bracket, Driver side
P	–	Outer bracket, Passenger side
D	–	Outer bracket, Driver side

5. Install slide locking brackets into the outer brackets and secure with supplied 1/4-20X5/8" hardware, leaving loose enough to permit travel of the slide lock brackets for later adjustment. Also, remove protective plastic along top and bottom bends of the sunvisor, from the center flange where the visor halves meet, and around the bolt holes on each end.
6. Using the large washers on the upper bolts inside the console, and regular washers on the lower bolts above the windshield, attach the outer brackets and the center brackets to the cab with supplied hardware ensuring silicon has been applied into and around bolt hole locations. Do not tighten the nuts. The brackets must remain moveable at this point.
7. Apply a couple of dollops or a thin bead of silicon to the surface of the outer brackets, (helps in the prevention of vibration between brackets and visor) and set sunvisor halves in place making sure that the center brackets are on the outside of the visor flange as well as having leading edge of brackets locked into bottom notches of the sunvisor

8. Once sunvisor is in position, install end bolts as well as the hardware at the center bracket. Slide locking bracket into top notches of sunvisor and tighten.
9. Tighten the hardware for the center brackets pinching the visor halves together first then to the cab, next tightening the outer brackets to the cab followed by the ends.
10. Remove protective plastic and wipe with glass cleaner if necessary.

