

## **SLEEPER WINDOW TOP CAPS**

**PETERBILT 388 / 389** 

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## **Installation Procedure:**

1. Mark hole locations on Aluminum trim of the truck as Figure 1 shows.

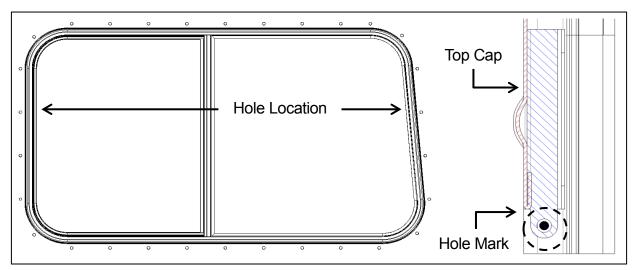


Figure 1

- 2. Attach protective film or tape around the marks on the cab and carefully drill using 1/8" drill bit on the marks. A wood block would be useful to prevent any scratching on the truck while
- 3. Clean the Aluminum trim using provided alcohol wipes.
- 4. Apply 3M4298 adhesion promoter to the surface along the trim. See Figure 3 for the area where the promoter needs to be applied.

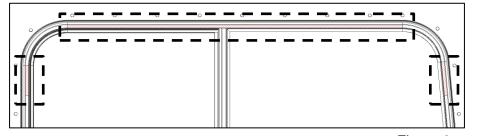


Figure 3



Figure 2

5. Remove plastic.

drilling.



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- 6. Attach a top cap to the trim. Make sure to locate the cap properly as it would not be relocated easily due to the adhesion promoter.
- 7. Install using provided #4 bolts and nuts. Insert the bolt from outside to inside.

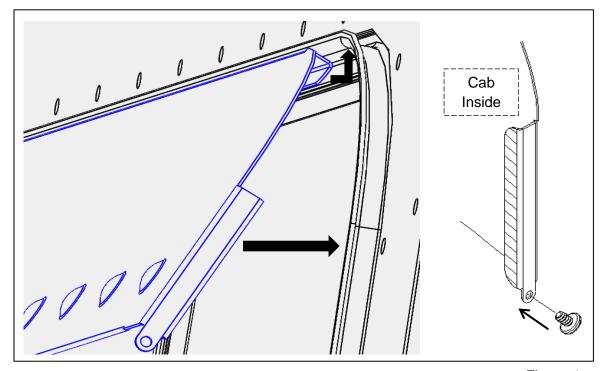


Figure 4

8. Repeat procedure 1 - 7 for the other side.