

Stainless Steel Accessories

SUNVISOR, KW T680/T880/W990 MID/HIGH ROOF 8.5" DEEP BLANK INSTALLATION INSTRUCTIONS

READ ALL INSTRUCTIONS BEFORE PROCEEDING

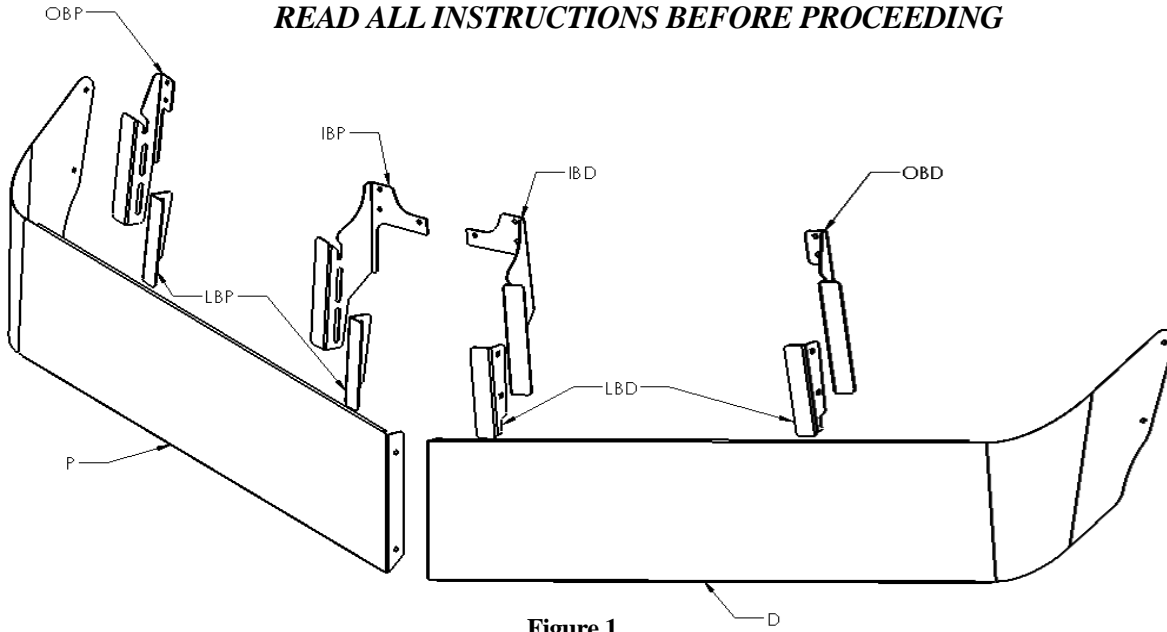


Figure 1

1. Prepare Visor Brackets

- a. Loosely assemble the lower slide-brackets (LBD/LBP) to the corresponding brackets with the supplied (2) 1/4-20 carriage bolts with (2) flat washers, and (2) lock-nuts. Leave bolts loose enough for brackets to slide. Do this for each of the (4) bracket sub-assemblies.

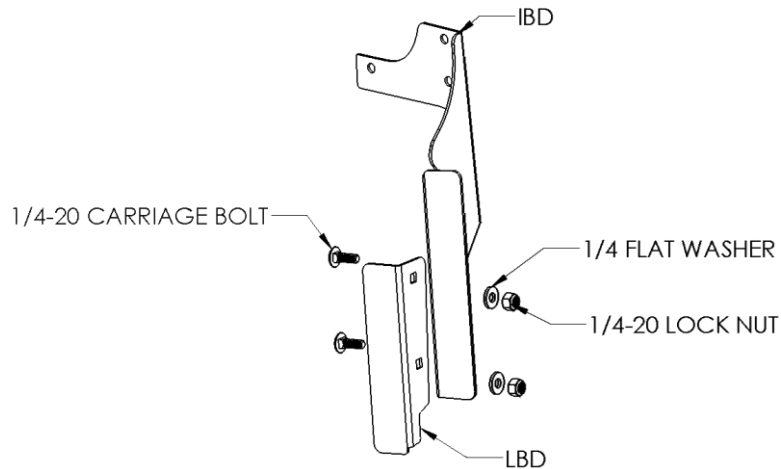


Figure 2

Driver side Inner Bracket – IBD/LBD

2. Prepare Visor Skins

- a. Score edges of protective plastic on visor sections with knife
- b. remove all protective plastic except from the face of visor sections

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3. Assemble Visor on workbench
 - a. Apply Silicone to face of all (4) Brackets assemblies (where they contact visor – as shown in Figure 3)

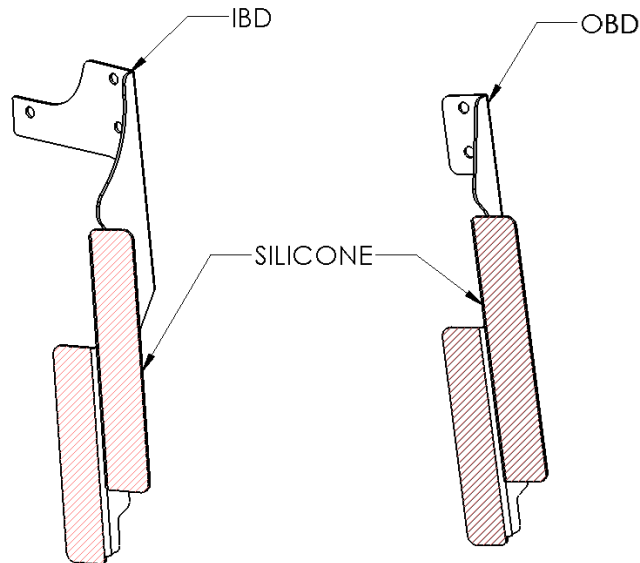


Figure 3
Driver side Brackets – Silicone

- b. Insert Bracket Sub-Assemblies into slot at top of corresponding visor sections and slide/extend Lower Brackets (LBD/LBP) into the slot at bottom. Tighten Carriage bolts to secure brackets to visor.
 - c. Attach Driver Visor Sub-assembly to Passenger Visor Sub-assembly using the (2) supplied $\frac{1}{4}$ -20x $\frac{3}{4}$ Hex Head bolts with (4) Flat Washers and (2) Locknuts
4. Place Visor assembly on truck and mark holes.
 - a. Align the Inner Brackets around/below the center light (see Figure 4).

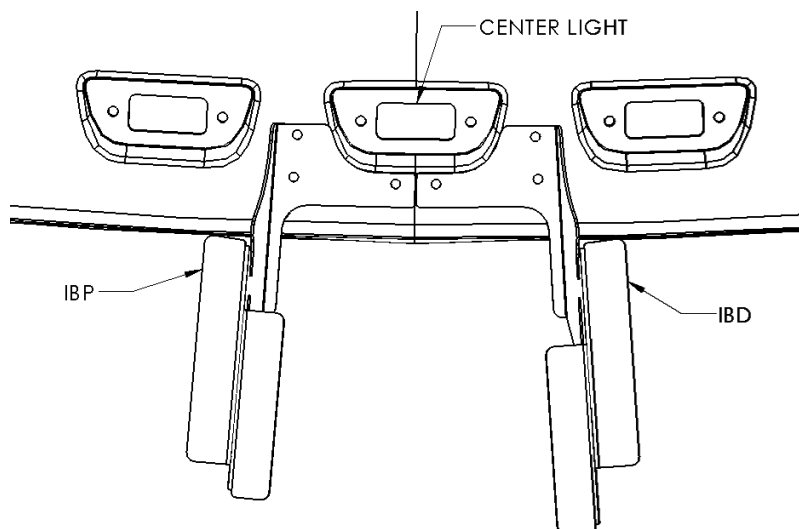


Figure 4
Inner Brackets – around Center Light
(shown without visor skins for clarity)

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- b. Measure distance from bottom of outer brackets to rubber windshield strip to confirm visor is level/aligned.
5. Mark all (14) holes to be drilled
6. Remove Visor and set aside.
7. Drill all holes
 - a. Drill all holes with 1/8" pilot hole
 - b. Drill all holes with 11/32" drill
 - c. Drill outer-ear holes (2) on each side of truck with 25/64" drill
8. Install Nutserts in all of the drilled holes (use supplied nutsert tool)
 - a. Use long nutserts (10) in all of the front (11/32") holes, for the mounting brackets
 - b. Use short nutserts (2) in the outer-ear (25/64") holes on each side
9. Apply a generous amount of silicone to each hole/nutsert
10. Install Visor on roof
 - a. Fasten with a 1/4-20X1" Hex Head bolt into each nutsert using a flat washer and lock-washer on each.
 - b. Peel plastic from around mounting holes in ears of Visor, then install 1/4-20X3/4 Truss Head screws (x2) into each side
11. Confirm alignment of visor, and tighten all remaining bolts securely.

Do not over tighten hardware, as it may cause the nutserts to spin (max 96 in-lb)
12. Peel remaining plastic from visor and clean with glass cleaner, if necessary.