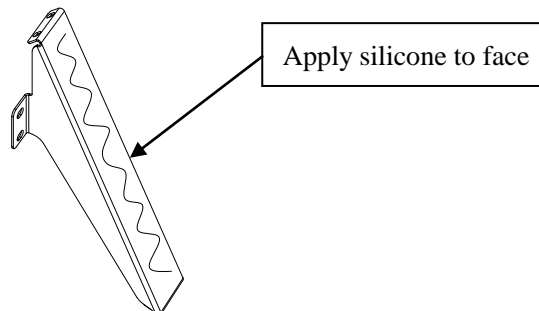


Installation Procedure:

1. Remove the factory visor, saving the end bolts for use with the new visor.
2. Drill out the rivets on the existing brackets first, using a 1/8" drill bit, followed by a 1/4" drill bit.
3. Drill out each rivet hole using a 25/64" drill bit and install the supplied 1/4-20 nutserts into each hole. The long inserts are for the 4, center holes and short nutserts for the outside holes.
4. Remove plastic film from hem and top flange of visor panel.
5. Assemble the lights and harness' to the visor and secure the harness down with the supplied wire clips.
6. The new stainless steel brackets are marked according to where they go, their positions are as follows:
 - BD – Driver side bracket
 - BP – Passenger side bracket
 - CBD – Centre bracket, driver side
 - CBP – Center bracket, passenger side
7. Apply supplied silicone generously to the outside brackets along the face where the visor will be in contact with them, as shown in the below picture.



8. Attach the driver and passenger side brackets to the visor halves using the supplied 10-32 x 1/2" truss head screws, washers and locknuts.
9. Apply a generous amount of silicone into each nutsert in the roof to create a watertight seal.
10. Using the supplied 1/4-20 x 5/8" hex head bolts, washers and lockwashers, loosely install the center brackets to the roof. Loosely assemble a bolt through the top hole of the center brackets, so that very little tightening is required once the visors are assembled.
11. A hole must be drilled through the roof behind the brackets, large enough for the wires to pass through.
12. Loosely attach the semi-assembled visor halves to the roof and pinch the flanges between the center brackets. Fasten the center halves together with the remaining 1/4-20 x 5/8" bolts, washers and locknuts.
13. Fasten the ends of the sunvisor into the side of the cab with fasteners set aside in step 1.
14. Run the visor wiring through the roof and seal with silicone. A grommet is recommended, but not supplied. Removal of the headliner may be required, if wiring is not accessible through the storage shelf inserts in the upper console.
15. Make any final adjustments to the position of the visor and tighten all fasteners.
16. Remove the protective plastic and clean with glass cleaner, if necessary.