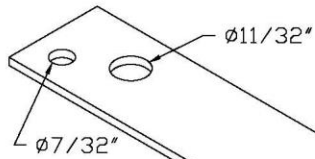
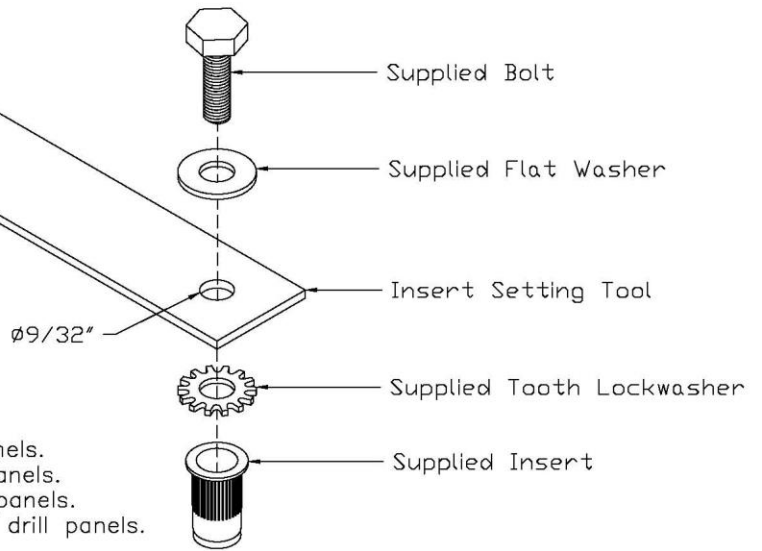


NUT "INSERT" SETTING TOOL INSTRUCTIONS AND HARDWARE LIST



NOTE:
Use corresponding
insert tool hole.

Assemble insert setting tool as shown.
Place insert into hole then tighten bolt snug.
Repeat for all the holes.



NECESSARY DRILL BIT SIZES:

For 10-32 inserts, use a $\phi 19/64''$ bit to drill panels.
For 1/4-20 inserts, use a $\phi 25/64''$ bit to drill panels.
For 5/16-18 inserts, use a $\phi 17/32''$ bit to drill panels.
For M8 inserts, use a $\phi 13.5\text{mm}$ ($\phi 17/32''$) bit to drill panels.