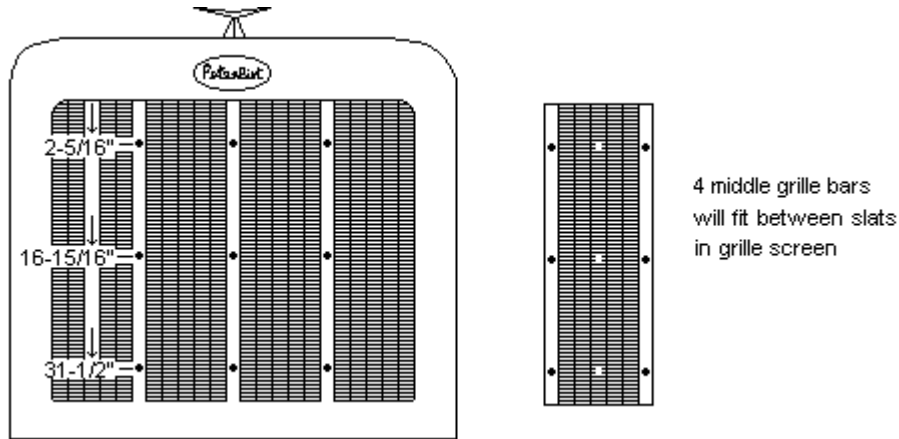


## PETERBILT GRILLE BARS

### INSTALLATION INSTRUCTIONS

1. Mark holes on existing grille bars as shown in the diagram below.



2. Remove screen insert behind grille. (if equipped)
3. Drill 1/4" holes into existing grille bars.
4. Insert grille bars through holes and secure with locknuts and washers.
5. Insert four grille bars through grille screen and secure with masking tape.
6. Tilt hood forward to attach locknuts and washers.
7. Snug locknuts allowing movement of grille bars.
8. Adjust vertical position of grille bars if necessary.
9. Tighten all remaining hardware.
10. DO NOT OVER TIGHTEN NUTS ON GRILLE SCREEN SECTIONS.
11. Re-install screen insert.