

BOLTLESS SUNVISOR, 02+ CONSTELLATION, WESTERN STAR

INSTALLATION INSTRUCTIONS

1. Remove the factory visor. Only the hardware from the ends will be reused. The remainder can be discarded.
2. Apply supplied silicone into all the mounting holes.
3. Attach the brackets to the roof using the supplied ¼-20 x 1” hex head bolts, lockwashers and washers. See drawing on page 2 for bracket locations. Do not fully tighten. The brackets should be snug, but still moveable.
4. Peel the protective plastic from the sunvisor halves at the mating flanges and around all the fastener holes, so the plastic doesn't get pinched under the fasteners.
5. Apply a bead of silicone to the face of each bracket, except the center, where it will come in contact with the visor. Skipping this step will cause the visor to vibrate against the brackets and cause a rattle.
6. Hook the visor halves over the brackets and loosely install the supplied 10-32 x ½” truss head screw and lockwasher through the visor, into the brackets. The use of Loctite is recommended, but not supplied. Loosely install a ¼-20 x 5/8” hex head bolt, washers and locknut, through the visor halves and into the center bracket.
7. Install the end bolts removed from the truck in step one.
8. Adjust the visor to the desired position and tighten all hardware.
9. Peel the protective plastic and clean with glass cleaner, if necessary.

Stainless Steel Accessories

