

Stainless Steel Accessories

BUG DEFLECTOR SURROUND, 4700SB, WESTERN STAR, 2012+

1. Working with the bug deflector (top) of the surround, remove plastic from around hole locations, a knife can be used to score the plastic in the corner of the underside mounting edge and peeled away.
2. Fasten brackets to backside of bug deflector, leaving loose for later adjustment.
3. It is advised to have assistance to mark the hole locations for the bug deflector and hood brackets.
4. Firmly hold bug deflector portion in place with brackets resting against hood and centered over Western Star logo/grab handle. Ensure bug deflector is not being angled back too excessively. Mark hole locations.
5. Remove bug deflector, and drill holes.(7/32" drill for 10-32 hardware, 9/32" drill for 1/4" hardware) ***TRY*** to avoid drilling too close to the mounting corner, yet still pick up on enough mounting area from underside of hood. Same applies in step #8.
6. Top of surround can now be mounted to hood using supplied hardware. Snug fasteners, leaving loose until all components are installed.
7. Slide the driver and passenger sides under the bug deflector. Secure both sides to the top of surround using the 10-32 x 1/2" bolt and nut supplied. This will aid in the alignment of the mating holes and ensure accurate marks of other hole locations being marked.
8. Remove and drill side mounting hole locations.
9. Peel plastic away from mounting flange as described in step #1 and the area where the sides will slide under top part of surround.
10. Install sides, securing in place with supplied 10-32 x 3/4" hardware. Fasten sides to top of surround using the 10-32 x 1/2" bolt/nut. Snug fasteners.
11. Make final adjustments and tighten all hardware in the following order: the surround to the hood, the brackets to the hood, top portion of surround to brackets, 1/2" hardware that joins the sides and top.
12. Drill holes either side of the Western Star logo/grab handle using a 1/16 drill bit and install #8 self-tapping screws.

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13. Peel plastic and wipe with clean cloth and glass cleaner if necessary.

