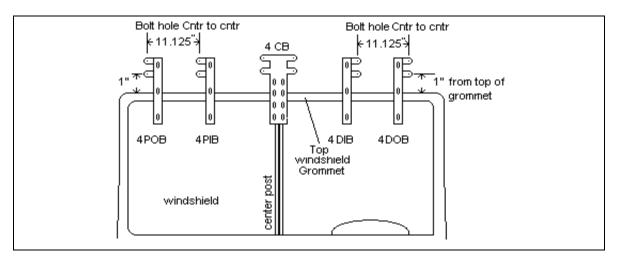
STAINLESS STEEL ACCESSORIES

W-900 13" STANDARD CAB EXTENDED SUN-VISOR

INSTALLATION INSTRUCTIONS

- 1. DO NOT REMOVE entire plastic coating until the last step. Peel plastic from edge and around all bolt holes.
- 2. Remove factory stainless steel sun-visor. Factory brackets must be removed by drilling out rivets. Keep factory end bolts for re-use.
- 3. Remove upper console inside cab by first removing the trim strip at the top of the console (held by clips), lower then remove the CB and bracket (4 screws). Next remove both of the interior sun visors, and side lights, which are attached to the console side panels. Remove all the screws, which hold the console, and remove both halves of the console from the cab.
- 4. Enlarge the original bracket bolt holes in roof using 9/32" drill bit.
- 5. Install the center bracket (marked "4CB") using the ¼"x 1-1/4" bolts, washers, and nuts using a generous amount of supplied silicone, and using the support plates (which are installed under the bracket nuts + washers inside the cab). Leave bracket loose enough to be adjusted.
- 6. Again using the support plates, Install the two brackets marked "4DIB"-driver inside and "4PIB"-passenger inside to the remaining factory bolt holes (leave loose enough to be adjusted)
- 7. Now the outside bracket bolt holes can be marked and drilled (using 9/32") drill bit on roof as per diagram below.



- 8. Again using the support plates, Install the two brackets marked "4DOB"-driver inside and "4POB"-passenger inside to these bolt holes (leave loose enough to be adjusted)
- 9. Once all brackets are in place, set the visor halves on the brackets. Line up all holes in the visor with the bracket holes and the end holes. Make sure all brackets are set to the same angle as each other.
- 10. With the visor sitting flat on the brackets, and all holes lined up, install screws, washers, nuts, and original factory end bolts **only tight enough to still allow some movement.**
- 11. Now finish tightening brackets to roof
- 12. Visor screws and bolts may now be tighten completely on both side of visor
- 13. Remove plastic coating.

HARDWARE LIST:

- 12 1/4" x 1-1/4" SS Hex Head Bolts
- $24 \frac{1}{4}$ " Flat washers SS
- 12 ¼" Locknuts Zinc
- $20 10-32 \text{ x} \frac{1}{2}$ " Truss Head Screws
- 20 #10 Flat washers
- 20-10-32 Locknuts
- 1 Center Bracket "4CB"
- 1 Driver side Inner Bracket "4DIB"
- 1 Passenger side Inner Bracket "4PIB"
- 1 Driver side Outer Bracket "4DOB"
- 1 Passenger side Outer Bracket "4POB"
- 1 Driver side Inside Plate "DISP"
- 1 Passenger side Inside Plate "PISP"