

STAINLESS STEEL ACCESSORIES

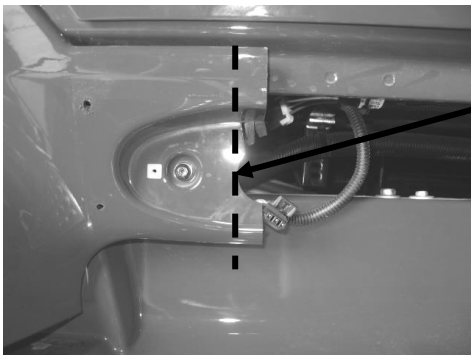
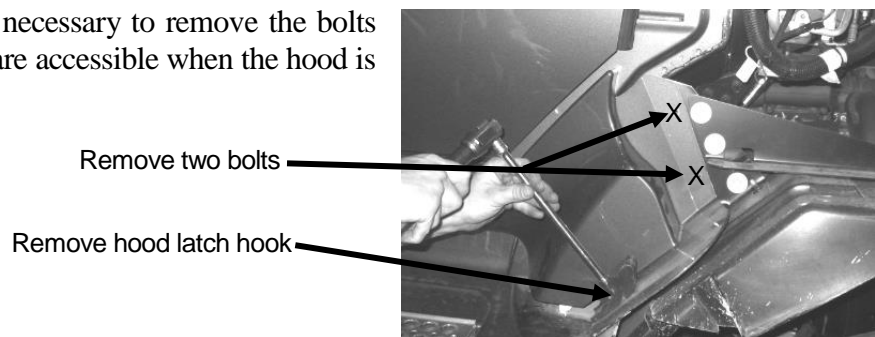
PROSTAR SKIRTING

TOOLS REQUIRED

- 10mm,13mm and 7/16 socket
- Socket extender
- T30 Torx head driver
- Philips Screwdriver
- Metal hacksaw
- 8" C-clamp

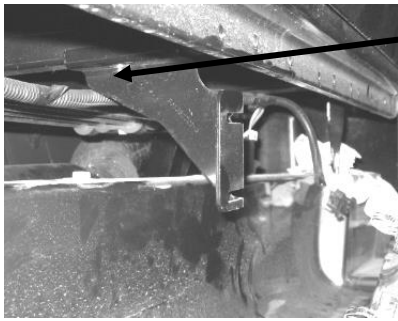
INSTALLATION INSTRUCTIONS

1. Remove all factory lights on the existing skirting.
2. Remove sleeper skirt. Retain clips and bolts for installation of stainless steel sleeper skirt. Newer models, 2014+. Refer to Step #10
3. Remove curved transitional piece and retain the bolt and clip.
4. Remove front cab skirt. It is necessary to remove the bolts and hood latch hooks. These are accessible when the hood is raised.



5. It is necessary to cut away part of the factory panel at the front of the cab. Cut at edge of light hole, as shown. Re-install the front piece of the factory cab skirt and the hood latch hook.

- Remove the factory bracket retaining bolts and clips. Use retained hardware to loosely bolt supplied bracket in place.



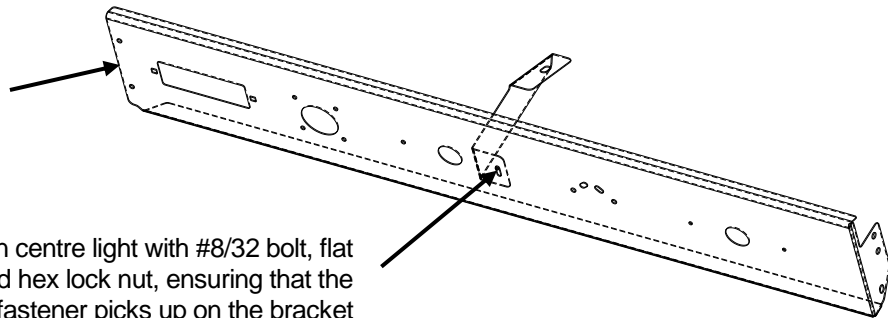
Remove factory bracket, retain hardware



Replace with bracket supplied in kit. Fasten using clips and bolts

- Place cab skirt over plastic skirt. Loosely bolt to factory bracket at back of cab. Line up centre bracket with bolt hole for light. Mark and drill 2 holes at front of skirt into plastic using a 7/32 drill bit.
- Remove stainless steel cab skirt and tighten centre bracket bolts.
- Install new cab skirt and fasten at front. Install light ensuring that the bolt picks up on the centre bracket. (Note: passenger and driver side brackets will pick up on opposite bolt holes for light) Line up back flange with existing bracket and loosely assemble 2, 1/4" hex head bolts, 1/4" lock washers and the two hex nuts without the nylon insert.

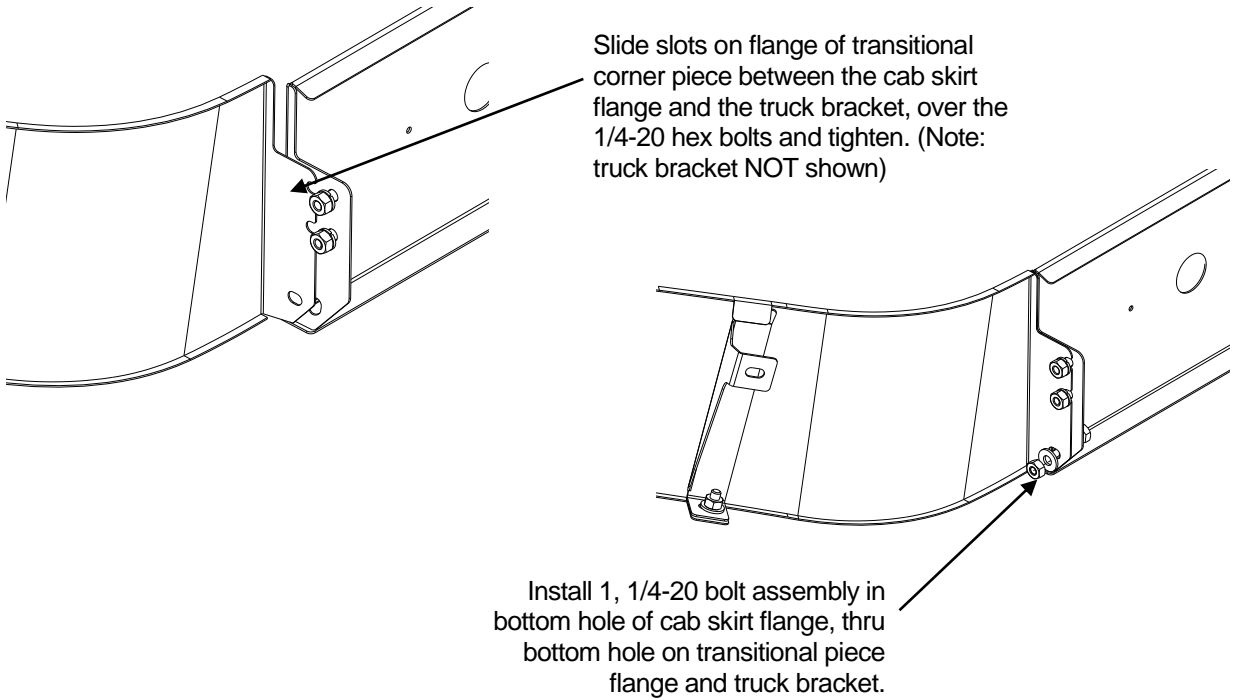
Fasten to truck using 10-32 bolts, washers and lock nuts supplied, 2 places



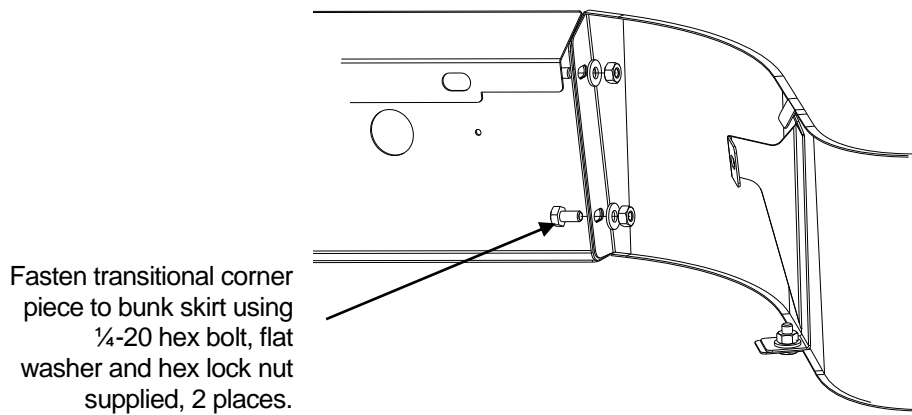
Fasten centre light with #8/32 bolt, flat washer and hex lock nut, ensuring that the fastener picks up on the bracket
 Note: Driver and Passenger side brackets will line up with opposite light holes

- Loosely bolt sleeper skirt to truck using clips and bolts removed in step #1. *Newer models will use Carriage Bolts with provided retaining washer, 5/16" flat washer, 1/4" flat washer and Nylock Nuts

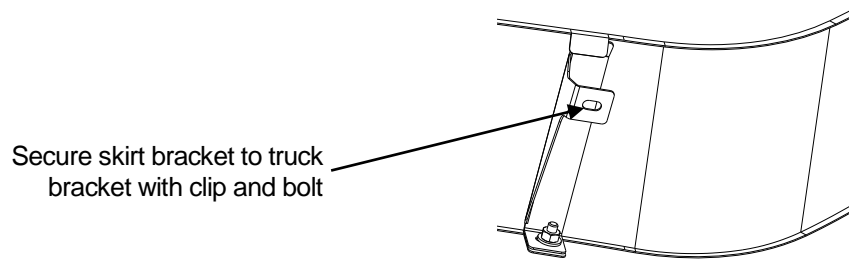
11. Slide slots in corner piece over bolts holding cab skirt to bracket. Tighten. Install 1, 1/4-20 hex head bolt, flat washer and hex lock nut in bottom hole as shown.



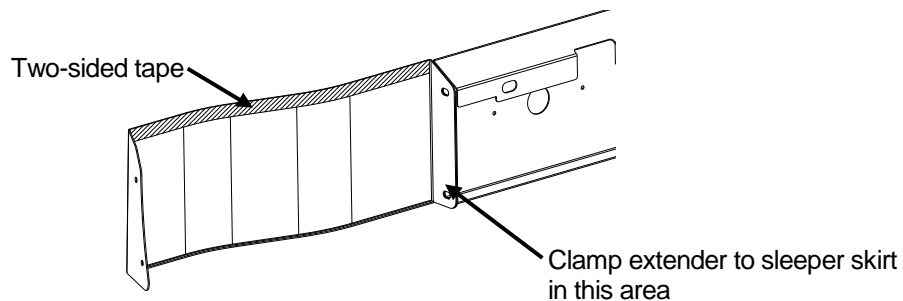
12. Clamp transitional corner piece to sleeper skirt. Once fit is established, bolt corner skirt to sleeper skirt using 1/4-20 hex head bolts, flat washers and hex lock nuts supplied.



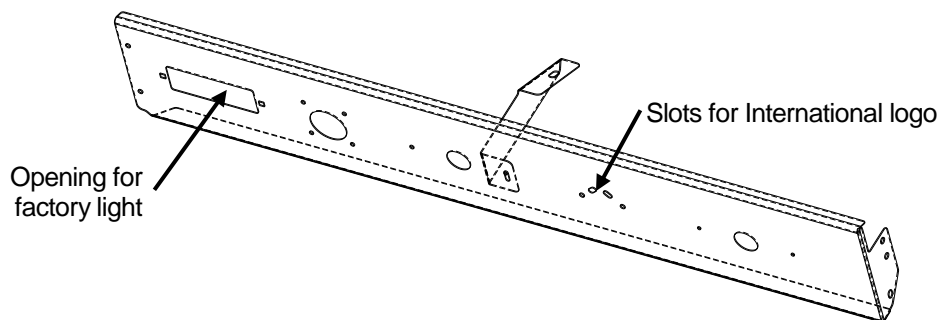
13. Fasten bracket on transitional corner skirt onto truck bracket using clip and bolt retained in step 3.



14. If in the kit, clamp extender skirt in place and mark top edge with masking tape.



15. Remove the extender skirt and, using the alcohol wipe supplied, clean the area of the truck that the tape will contact.
16. Remove the red plastic from the two-sided tape and carefully line up the extender skirt using the line made in step 11. Ensure that the extender is flush with the bunk skirt. Press onto truck following the instructions for the 3M two-sided tape.
17. Bolt extender skirt to bunk skirt tightly.
18. Drill 2 holes through holes in back of extender into factory extender using a 7/32 drill bit and bolt on using #10-32 truss head bolts, flat washers and hex lock nuts.
19. Ensure that skirting is flush and all bolts are tightened.
20. Re-install one of the factory lights on both the driver and passenger side cab skirt. Install International logo in slots provided on both driver and passenger side cab skirt.



21. Peel plastic from skirts and clean with glass cleaner if necessary.