

## STAINLESS STEEL ACCESSORIES

### COLUMBIA MODEL SUNVISOR

#### INSTALLATION INSTRUCTIONS

1. Remove fiberglass sunvisor and set aside.
2. Working inside the cab, start by removing the base carpet from the upper front shelf. Peel back the headliner carpet in upper shelf past the upper bolt of the center bracket.
3. Remove CB and other covers from the lower shelf.
4. From the outside, drill out existing nutserts which hold the center bracket to the roof.
5. Assemble supplied sunvisor as shown in the diagrams below peeling back protective plastic of mating surfaces of the visor halves, as well as completely peeling off all of the bracket plastics.

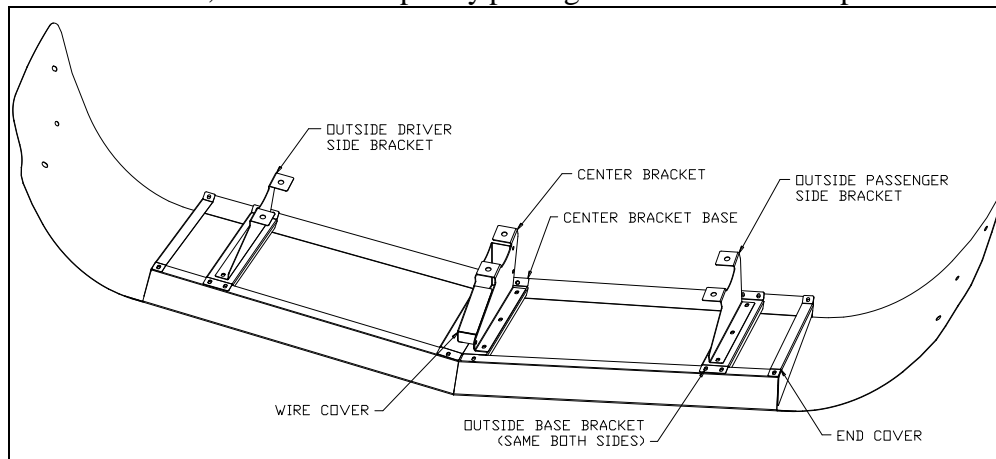


Figure 1: Back view of assembled sunvisor

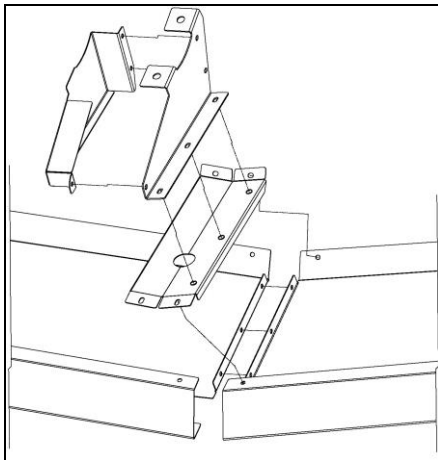


Figure 2: Center assembly view

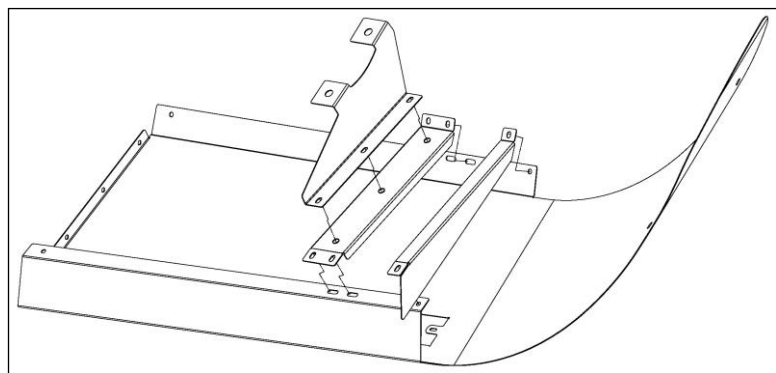


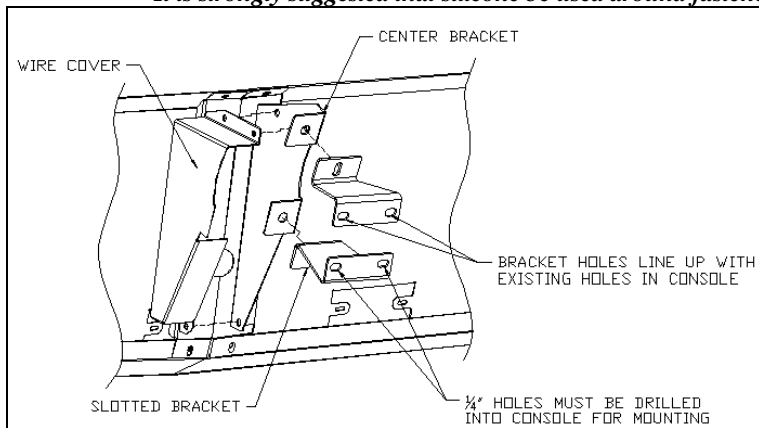
Figure 3: Passenger side assembly view (driver side is mirror)

6. Remove existing lights and wiring harness from the fiberglass visor and transfer them to the new sunvisor.

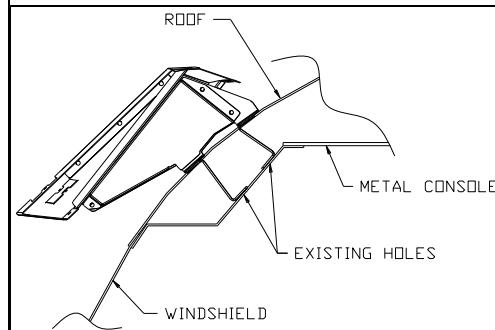
***\*Two different style lights are used in OEM sunvisors: Incandescent and LEDs.  
Incandescent lights are smaller and must be used in conjunction with the supplied backing plates.\****

7. Attach sunvisor with its ends to the cab's existing brackets, using the existing hardware and 1/4" plastic spacers (supplied). Also, temporarily attach the center bracket to the cab using supplied hardware.
8. Using a short marker, transfer the mounting hole locations for the two outside brackets onto the cab.  
NOTE: Bracket bases are slotted for side-to-side adjustment
9. Remove sunvisor and using a Ø3/8" drill bit, drill through holes in the marked locations on the roof cap.
10. Re-attach sunvisor on the ends using the plastic spacers, but DO NOT fully tighten.
11. Insert provided bolts through all the brackets into the cab.
12. Working from inside the cab, begin installation of the interior brackets, starting at the center and then the outsides. Start by threading the nut onto the bottom center visor bracket bolt a few turns. Next, slide the "U" slotted bracket under the nut and tighten. Drill required Ø1/4" mounting holes into console and install supplied hardware. Attach top bracket picking up on existing console holes. Refer to Figure 4 for proper bracket orientation.

*\*It is strongly suggested that silicone be used around fasteners on through holes to provide a proper seal\**

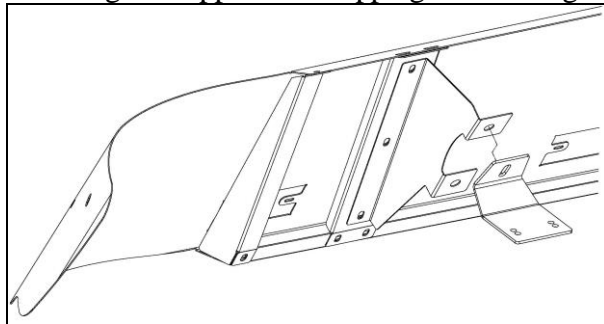


**Figure 4: Inside console center brackets**

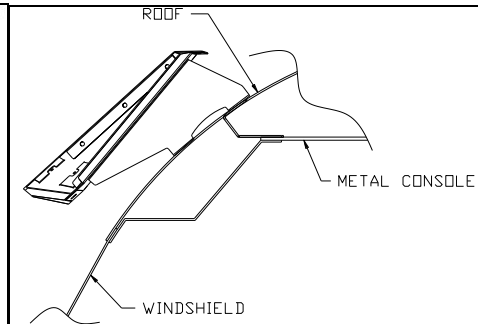


**Figure 4a: x-section of cab**

13. Attach the outer interior brackets to their respective outside brackets. These brackets are designed with four mounting holes that are close together. The model of truck determines the pair of holes which will be used. Use the pair of holes that pick up on the double flange of the console. Drill Ø1/8" holes and fasten using the supplied self tapping screws. Figure 5 shows bracket orientation.



**Figure 5: Inside console driver side outside bracket**



**Figure 5a: x-section of cab**

14. Carefully trim console headliner around the installed brackets
15. Re-install truck headliners and upper console carpet base. Put interior back together and re-install CB.
16. Tighten all visor and bracket fasteners.
17. Connect the cab wiring harness to the visor harness and install the stainless cover to the center bracket to hide the wires.
18. Peel off remaining protective plastic and clean with glass cleaner if necessary.