

STAINLESS STEEL ACCESSORIES

M2 BUSINESS CLASS SUNVISOR

INSTALLATION INSTRUCTIONS

1. Fasten 5 brackets to sunvisor using 10-32 x 1/2" hardware. Do not tighten brackets completely, allow brackets to move for adjustment.
2. **Tape corners of cab to prevent scratching.**
3. Using two people, hold sunvisor on cab with the brackets touching top edge of rubber windshield grommet.
4. Center sunvisor and mark edges of brackets on roof.
5. Remove brackets from sunvisor.
6. Hold brackets to roof and mark holes.
7. Drill 1/8" holes into roof.
8. Use silicone caulking to seal underside of brackets and fasten to roof with #10 x 3/4" screws.
9. Place sunvisor over installed brackets and semi fasten with 10-32 x 1/2" screws.
10. While holding ends of sunvisor to side of cab drill 1/8" hole through sunvisor into cab.
11. **Be sure to seal all holes into roof and cab with silicone.**
12. Attach ends using supplied #10 x 3/4" tapping screws.
13. Tighten all hardware.
14. Remove protective plastic coating.

Hardware List:

15 – 10-32 x 1/2" Phillips Truss bolts

15 – 10-32 Locknuts

15 – 10-32 Flat washers

1 – Tube silicone

55 - #10 x 3/4" Phillips tapping screws

2 – Outer brackets

3 – Inner brackets