# STAINLESS STEEL ACCESSORIES

## T-300, T-600, T-800 DAYCAB EXTENDED SUNVISOR

### INSTALLATION INSTRUCTIONS

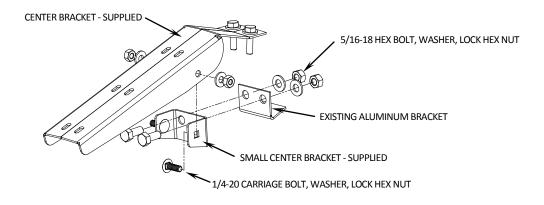
#### \*NOTE

- Use generous amounts of silicone in all bolt holes in roof.
- Removal of interior headliner and use of nuts and washers inside roof is strongly recommended.

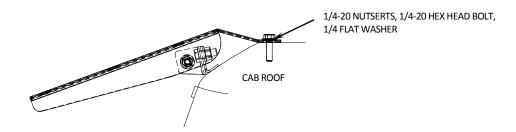
#### HARDWARE INCLUDED FOR INSTALLATION

1	INSERT SETTING TOOL	2	1/4-20 X 1/2" CARRIAGE BOLTS
1	SILICONE TUBE	2	5/16 -18 X 3/4" HEX HEAD BOLTS
5	WIRE CLIPS, FACTORY LIGHTS	4	5-16 FLAT WASHER
7	1/4-20 NUTSERTS	2	5/16 -18 X 3/4" NYLOCK HEX NUTS
8	1/4-20 NYLOCK HEX NUTS	12	10-32 X 1/2" TRUSS HEAD BOLTS
6	1/4-20 X 3/4" HEX HEAD BOLTS	10	10-32 X 3/4" TRUSS HEAD BOLTS
14	1/4 FLAT WASHERS	22	#10 FLAT WASHERS
2	1/4 TOOTH LOCK WASHER	22	10-32 NYLOCK HEX NUTS

- 1. Leave all bolts loose until the last step.
- 2. DO NOT REMOVE plastic coating until the last step, to prevent scratches.
- 3. Remove lights and bezels from existing sunvisor.
- 4. Remove plastic strip housing the wiring harness from plastic sunvisor.
- 5. Completely remove sunvisor, leaving center bracket on roof of cab.
- 6. Attach small "C" channel to center bracket (loosely) with opening facing forward, insert bolts  $(5/16" \times 3/4")$  with the bolt head to the inside of brackets, locknuts and flat washers outside.
- 7. Assemble center bracket to small centre bracket.



- 8. Mark through bracket holes onto roof, then drill 25/64" holes as per markings.
- 9. Use "insert" tool diagram to install supplied inserts into previously drilled holes.
- 10. Tighten center bracket using supplied hardware.



- 11. Attach passenger and driver side brackets loosely to the sunvisor halves.
- 12. Attach sunvisor halves to center bracket and bolt sunvisor ends to existing holes in cab.
- 13. When sunvisor is in desired position, mark bolt hole locations of brackets onto roof, positioning feet of side bracket slightly above windshield molding.
- 14. Remove sunvisor.
- 15. Drill 25/64" holes as per markings.
- 16. Use "insert" tool diagram to install supplied inserts into previously drilled holes.
- 17. Attach passenger and driver side brackets to roof.
- 18. Assemble sunvisor to roof brackets loosely.
- 19. Align sunvisor halves and tighten all hardware.
- 20. Install lights and harness using supplied hardware and plastic wire clips.