## Stainless Steel Accessories

## 2006 VN-880 SERIES BUNK EXTENDER

## INSTALLATION INSTRUCTIONS

- 1. Remove plastic caps from factory mounting holes on back and top of upper bunk. (8 in total per side)
- 2. Peel back protective plastic coating from mounting tabs and slots
- 3. Line back edge / corner of bunk with masking tape to prevent scratching while locating mounting positions
- 4. Hang upper bunk extender using one M8 bolt, washer and lock washer in the slot on the top corner without tightening. Followed by the 6 M8 bolts, lock washers, washers, and "D" -shaped tabs going down along the back side of the bunk.
- 5. Loosely insert the top/back bolt (with lock washer and washer) through the square tab and tighten finger tight.
- 6. Adjust positioning so the outer top corner is snug but not touching the cab, and tighten the top bolt, then the top back bolt while applying pressure to match the roof line of the cab.
- 7. Double check the alignment of the cab extender visually from the front against the line of the exhaust.
- 8. Remove the masking tape as you tighten each bolt.
- 9. Completely remove upper extender protective plastic
- 10. At the bottom of the bunk measure 3-3/4" up from the bottom of the rain gutter and mark the channel of the gutter with masking tape.
- 11. Tape the 14ga "z" bracket with the single hole in the gutter centered on the 3-3/4" mark.
- 12. Hang the lower bunk extender from the upper using the ½-20 screws/washers/nuts.
- 13. Double check the alignment of the bracket, and alignment of the lower to the corner of the tool box door, then remove the lower extender.
- 14. Mark the other 5 holes 11" from center to center above that hole using a bracket for the alignment within the gutter.
- 15. Drill the 6 marked holes with a 9/32" drill bit. Then remove the masking tape.
- 16. Mount the z brackets in the gutter using the ½-20 bolts/washers/nuts, and tighten.
- 17. Hang the lower extender from the top extender using the ½-20 bolts and mount lower extender to the mounting brackets with the 10/32 bolts/washers/nuts and tighten.
- 18. Remove the protective plastic film.