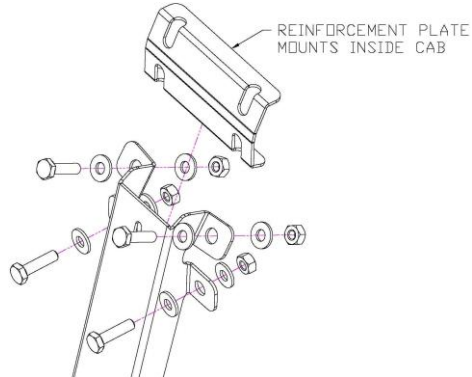# STAINLESS STEEL
ACCESSORIES
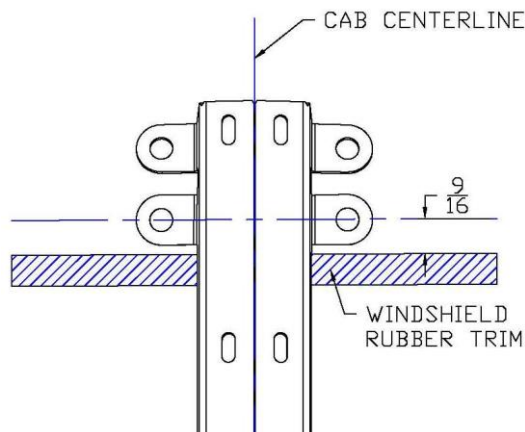
2007+ 13" AEROCAB DROP STYLE SUNVISOR – OEM REPLACEMENT

INSTALLATION INSTRUCTIONS

1. DO NOT REMOVE entire plastic coating until the last step. Peel plastic from edge and around all bolt holes.
2. Remove factory stainless steel sunvisor. Factory brackets must be removed by drilling out rivets. Keep factory end bolts for re-use.
3. Remove upper console inside cab by removing four screws on top flange.
4. Enlarge the original bolt holes in roof using 9/32" drill bit.
5. Loosely install the supplied brackets marked "D" (driver side) & "P" (passenger side) in the original OEM location using supplied 1/4-20x1.25" bolts, nuts and washers. Also use supplied silicone as well as the inside reinforcement plate.
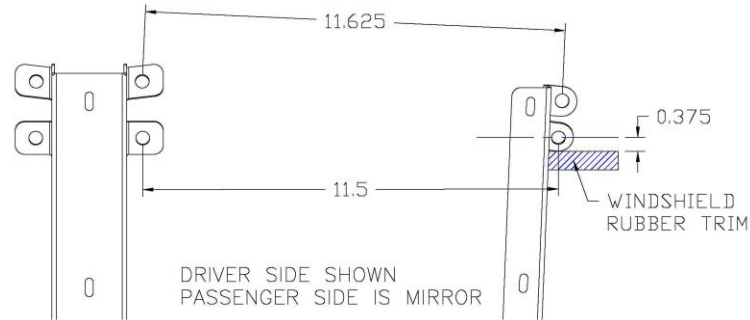

6. Determine the exact centerline of the cab by taking multiple measurements from existing mounting points. Using a marker, mark the position of the bottom center bracket mounting holes by positioning the centerline of the center bracket on the cab centerline. Also ensure the center of the bottom mounting holes on the brackets are spaced 9/16" away from the windshield rubber trim. (see diagram below)

7. Start by drilling 1/8" pilot holes then enlarge to proper size using a 9/32" bit. Mount the center bracket using the same procedure as in step #5.

8. Determine the proper mounting positions for the outer brackets using the diagram below, and use the same procedure as in step#7 to mark, drill and mount the brackets to the cab roof.

9. Once all brackets are in place, set the visor halves on the brackets. Line up all holes in the visor with the bracket holes and the end holes. Make sure all brackets are set to the same angle as each other.

10. With the visor sitting flat on the brackets, and all holes lined up, install screws, washers, nuts, and original factory end bolts **only tight enough to still allow some movement.**

11. Now finish tightening brackets to roof

12. Visor screws and bolts may now be tighten completely on both side of visor

13. Remove plastic coating.